

Date: Wednesday, 18/02/2009 9:29:03 AM
 User: Julie Dawson











Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 45846	
Estimate Number : 13017	
P.O. Number :	Part Number : D36381
This Issue : 18/02/2009 S.O. No. :	Drawing Number : D3638 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : 18/02/2009 Type : MACHINED PARTS	Drawing Revision : B
Previous Run : 45362	Material :
Written By :	Due Date : 25/02/2009 Qty: 40 Um: Each
Checked & Approved By : <u>JUD 09.02.18</u>	
Comment : est rev A 07.09.11 new issue EC Est Rev:B 08-01-10 ECN 1050 rev.b as per dwg DD	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M303R1000	303 Round Bar 1.00
		
Comment: Qty.: 0.0368 f(s)/Unit Total : 1.4700 f(s) Material: Ø01.00 303 SS Rod (Batch <u>M110379</u>		
		<u>09/02/18</u> (40 pcs)
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
		
Comment: HARDINGE CNC LATHE SMALL Machine as per folio FA704 Deburr and tumble		
		<u>09/02/18</u> (40 pcs)
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
		<u>09/02/18</u> (40 pcs)
4.0	QC8	SECOND CHECK
		
Comment: SECOND CHECK		
		<u>09/02/18</u> (40)
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____		
		<u>09/02/18</u> (40)

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BUSHING

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/2009

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-02-19

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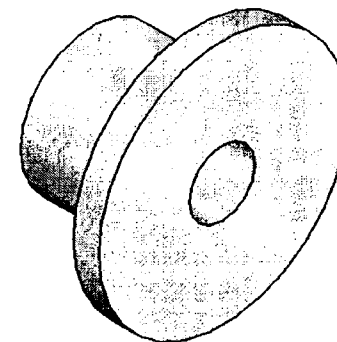
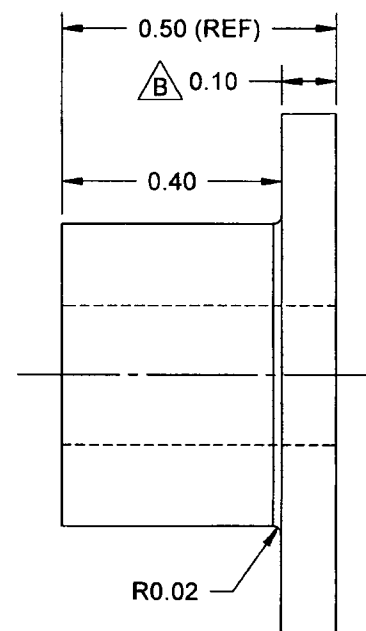
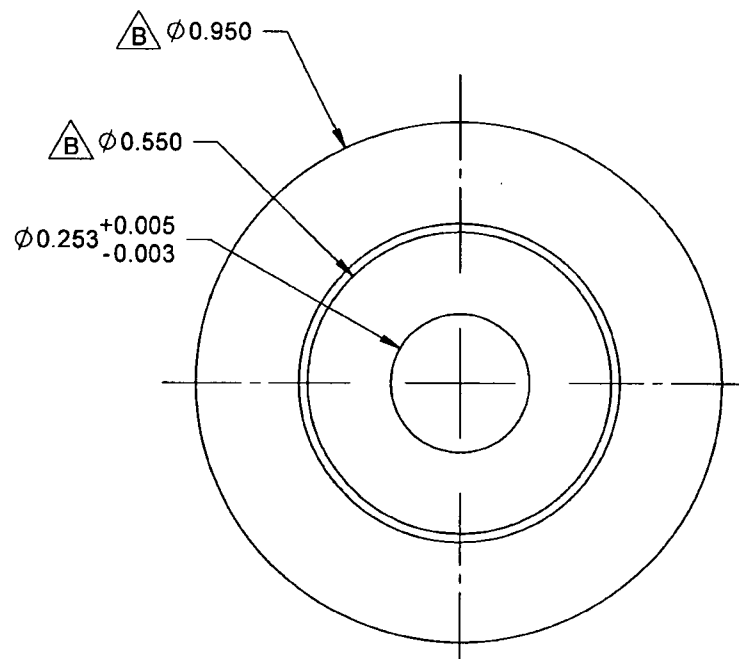
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3638-1 BUSHING
(REPLACES GENEVA P/N G10608-2)

RELEASED
07.11.14 / WP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 45846

NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01lbs

B	INCREASE SHAFT OD FROM 0.375 TO 0.550; ADD FLANGE	LE	07.10.16
A	NEW ISSUE; REPLACES GENEVA G10608-2	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	LE		
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	E2	D3638	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	JP	BUSHING	3:1
DATE	07.10.16	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	